

## SALES SPECIFICATION

# EASTMAN

Specification No: 413-8

Effective Date: 01 October 2009

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### PRODUCT NAME

Eastman™ DOA Plasticizer

### SPECIFICATIONS

| PROPERTY                    | LIMITS                             | TEST METHOD         |
|-----------------------------|------------------------------------|---------------------|
| DOA, %                      | 99.00 Minimum                      | TEAD-A-AN-G-GC-404  |
| Water, %                    | 0.0500 Maximum                     | TEAD-A-AN-G-VA-336  |
| Acid as Adipic, %           | 0.0100 Maximum                     | TEAD-A-AN-G-VA-14   |
| Refractive Index @ 25° C    | 1.443-1.447                        | TEAD-A-AN-G-RI-3    |
| Specific Gravity @ 20/20° C | 0.925-0.929                        | TEAD-A-AN-G-DEN-2   |
| Color, pcs                  | 15 Maximum                         | TEAD-A-AN-G-VCC-181 |
| Appearance                  | Clear and Free of Suspended Matter | TEAD-A-AN-G-MIS-20  |

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*For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.*

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