

SALES SPECIFICATION

EASTMAN

Specification No: 23117-3

Effective Date: 1 November 2011

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PRODUCT NAME

Eastman 168™ non-phthalate plasticizer

SPECIFICATIONS

PROPERTY	LIMITS	TEST METHOD
168 Di-Ethylhexyl Ester, %	96.00 Minimum	TEAD-A-AN-G-GC-582
168 Ethylhexyl Methyl Ester, %	3.00 Maximum	TEAD-A-AN-G-GC-582
168 Total Ester, %	99.00 Minimum	TEAD-A-AN-G-GC-582
Water, %	0.1000 Maximum	TEAD-A-AN-G-VA-336
Acid Number	0.0700 Maximum	TEAD-A-AN-G-VA-14
Refractive Index @ 20° C	1.487-1.492	TEAD-A-AN-G-RI-1
Specific Gravity @ 20/20° C	0.983-0.988	TEAD-A-AN-G-DEN-2
Color, pcs	15 Maximum	TEAD-A-AN-G-VCC-11
Appearance	Clear and Free of Suspended Matter	TEAD-A-AN-G-MIS-20

Eastman 168™ is a trademark of Eastman Chemical Company.

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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